



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Rush!!!

D4881-041
Job Sheet 186008



Part No: D4881-041

Job Qty: 3 ea

Part Name: 206A/B AFT Leg Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

6360

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab-4	<i>9-80</i>	NOV 08 2018
110	Small Fab	3 pcs	11/9/18	11/9/18	0.34	2.14	Small Fab-8	<i>9-80</i>	<i>Smb</i>
120	QC	3 pcs	11/9/18	11/9/18	0.00	0.00	QC5		<i>Smb</i>
130	Small Fab	3 pcs	11/9/18	11/9/18	0.00	2.14	Small Fab-8		<i>Smb</i>
140	QC	3 pcs	11/9/18	11/9/18	0.00	0.00	QC5		NOV 09 2018 <i>68</i>
180	Packaging	3 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2	<i>9-80</i>	NOV 09 2018 <i>9-89</i>
190	QC21-SA	3 Ea	11/9/18	11/9/18	0.00	0.00	QC21	<i>9-80</i>	NOV 09 2018 <i>9-89</i>

Part Op 110 - ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-1 AND D4885-3. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9973
AS PER DWG.

130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL WET AS PER
DWG USE DT9974 A/R BATCH: _____ 2- LASER ENGRAVE ASSEMBLY PART#, S/N AS PER DWG
QSI 44 6.8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	3 Ea (1 ea)	90-Start up Operation	<i>518465</i>
D4885-1	End Fitting	3 Ea (1 ea)	90-Start up Operation	<i>5123782</i>
D4885-3	End Fitting	3 Ea (1 ea)	90-Start up Operation	<i>5160598</i>
HL32PB5-12	Hi-Lok Pin	12 Ea (4 ea)	90-Start up Operation	<i>5118177</i>
HL86-5	Hi-Lok Collar	12 pcs (4 ea)	90-Start up Operation	<i>5108526</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4881-1	3	10	0
	D4885-1	3	6	0
	D4885-3	3	10	0
	HL32PB5-12	12	84	0
	HL86-5	12	185	0

Part Specifications

Specifications could not be found.

Plex 11/8/18 9:11 AM dart.leroux.jason

**Container No: S126157****Part: D4881 - 041****Job No: 186008****Serial No/Batch: S126157**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/08/18